# YADAVINDRA PUBLIC SCHOOL,PATIALA procurement of Bambu Lab P1 series and X1 series 3D printers Invitation for price quotations

Date: August 1, 2025

Price quotations are requested from eligible vendors for supplying and installing Bambu Lab P1 series and X1 series 3D printers, including a one-year on-site warranty, according to the technical specifications below.

Submit quotations by August 10, 2025.

# 1. Scope of work

The goal is to acquire Bambu Lab P1 and X1 series 3D printers, including standard and advanced models, to enhance prototyping and manufacturing capabilities.

# 2. Technical specifications

#### 2.1. Bambu Lab P1 series

Feature	Specification
Printing	Fused Deposition Modeling (FDM)
Technology	
Build Volume	$256 \times 256 \times 256 \text{ mm}^3$
$(W \times D \times H)$	
Chassis	Steel
Shell	Printable (P1P), Enclosed (Plastic & Glass - P1S)
Hot End	All-Metal
Extruder Gears	Steel
Nozzle	0.4 mm Stainless Steel
(Included)	
Optional Nozzle	0.2 mm, 0.6 mm, 0.8 mm
Diameters	
Max Hot End	300 °C
Temperature	
Filament	1.75 mm
Diameter	
Supported	See <u>Bambu Lab</u> or Bambu Lab for details
Filaments	
Build Plate	Included: Bambu Dual-Sided Textured PEI Plate Optional: Bambu Cool Plate,
	Bambu Engineering Plate, Bambu High Temperature Plate
Max Build Plate	100°C
Temperature	
Max Speed of	500 mm/s
Tool Head	

Max Acceleration	$20 \text{ m/s}^2$
of Tool Head	
Max Hot End	Refer to Bambu Lab or Bambu Lab for details
Flow	
Cooling System	Part Cooling Fan, Hot End Fan (Closed Loop Control) Optional: Auxiliary Part
	Cooling Fan
Sensors	Filament Run Out Sensor, Power Loss Recovery, Optional Filament Odometry
	with AMS, Semi-automatic Belt Tensioning with Resonance Frequency
	Identification, Fans with Speed Feedback, Chamber Monitoring Camera
	(Optional: Low Rate Camera 1280 x 720 / 0.5 fps Timelapse Supported)
Physical	386 × 389 × 458 mm³, Net Weight: 9.65kg
Dimensions	
(P1P)	
Physical	389 × 389 × 458 mm³, Net Weight: 12.95kg
Dimensions	
(P1S)	
Electrical	100-240 VAC, 50/60 Hz, Max Power: 1000W@220V, 350W@110V
Requirements	
Electronics	Display: 2.7-inch 192x64 Screen, Connectivity: Wi-Fi, Bluetooth, Bambu-Bus,
	Storage: Micro SD Card, Control Interface: Button, APP, PC Application,
	Motion Controller: Dual-Core Cortex M4
Software	See <u>Bambu Lab</u> or Bambu Lab for details
Other Features	Multi-color printing capability with AMS (Automatic Material System), Direct-
	drive Extruder, Auto Bed Leveling (ABL), Vibration Compensation & Pressure
	Advance

# 2.2. Bambu Lab X1 series

Feature	Specification
Printing Technology	Fused Deposition Modeling (FDM)
Build Volume	$256 \times 256 \times 256 \text{ mm}^3$
$(W \times D \times H)$	
Chassis & Shell	Steel frame; Aluminum & Glass shell
Hot End	All-Metal
Nozzle (Included)	0.4 mm Hardened Steel
Max Hot End	300 °C
Temperature (X1	
Carbon)	
Max Hot End	320°C (608°F)
Temperature (X1E)	

Filament Diameter	1.75 mm
Supported Filaments	See 3Ding for details
(X1 Carbon)	
Supported Filaments	See Bambu Lab for details
(X1E)	
Build Plate	See 3Ding or Bambu Lab for details
Max Build Plate	110°C@220V, 120°C@110V
Temperature	
Max Speed of Tool	500 mm/s
Head	
Max Acceleration of	20 m/s <sup>2</sup>
Tool Head	
Sensors	Filament Run Out Sensor, Door Sensor (X1E), Optional Filament
	Odometry with AMS, Power Loss Recovery, Bambu Micro Lidar,
	Vibration Compensation & Extrusion Compensation
Cooling System	Part Cooling Fan, Hot End Fan, Control Board Fan (Closed Loop Control)
	Chamber Temperature Regulator Fan (Closed Loop Control) Auxiliary Part
	Cooling Fan (X1E has enhanced fans)
Air Filtration (X1	Activated Carbon Filter (Capable VOC Filtration, No Particulate Matter
Carbon)	Filtration)
Air Filtration (X1E)	G3 pre-filter, H12 HEPA filter, and Coconut Shell Granulated Activated
	Carbon filter (Optimal VOC and Particulate Matter Filtration)
Chamber Monitoring	See <u>3Ding</u> for details
Camera	
Display	See <u>Bambu Lab</u> for details
Connectivity	Wi-Fi, Bambu-Bus (X1E also has Ethernet and supports WPA2-Enterprise
	Authentication)
Storage	See <u>Bambu Lab</u> for details
Control Interface	Touch Screen, APP, PC Application
Motion Controller	Dual-Core Cortex M4
Application	Quad ARM A7 1.2 GHz
Processor	
Neural-Network	2 Tops
Processing Unit	
Software	See <u>3Ding</u> or <u>Bambu Lab</u> for details
Other Features	Multi Color & Multi Material Capability with AMS, AI-Powered
	Evolution: Dual Automated Bed Leveling, AI inspected first layer,
	Spaghetti failure detection, Bambu Micro Lidar

#### 3. Submission guidelines

- Provide a detailed price quotation for each P1 and X1 series model based on the specifications.
- Submit quotations electronically to
- The deadline is August 10, 2025.
- Late submissions will not be accepted.

#### 4. Terms and conditions

- The right is reserved to accept or reject any quotation without explanation.
- Vendor selection will be based on price, technical specifications, delivery terms, and reliability.
- Quoted prices should include all applicable taxes and duties.
- Quoted prices must be valid for at least 30 days from the submission date.

### 5. CONTACT INFORMATION

All proposals and clarifications should be directed to:

#### **Admin Office / Computer Department**

Yadavindra Public School, Patiala

#### For Quotations:

Email: procurement@ypspatiala.in

For Inquiries: Email: parveen.sharma@ypspatiala.in